

# Evaluation of Cu based catalysts for glycerol hydrogenolysis

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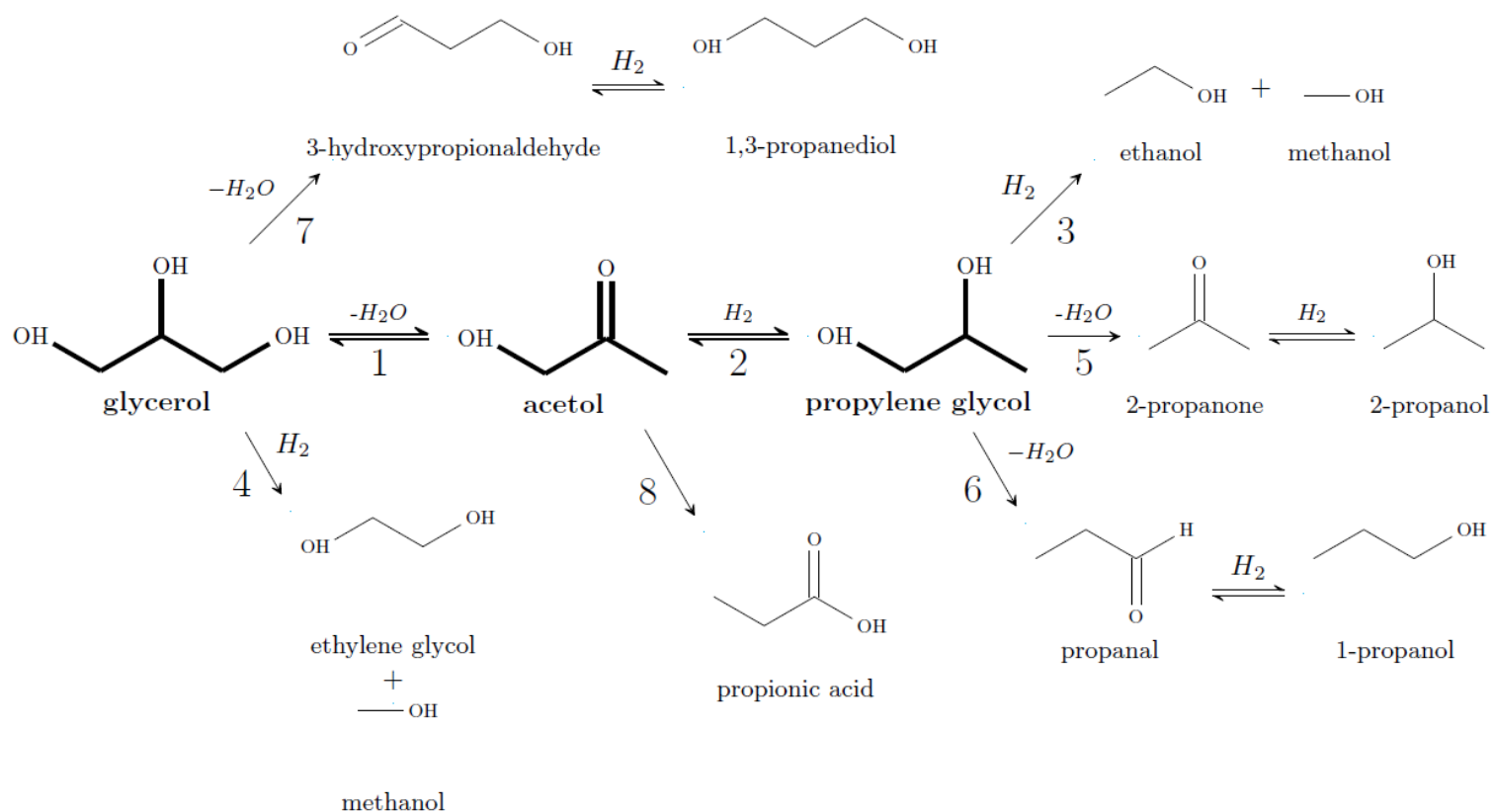
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MCR-X, Svetlogorsk , Russia, 05/10/2016

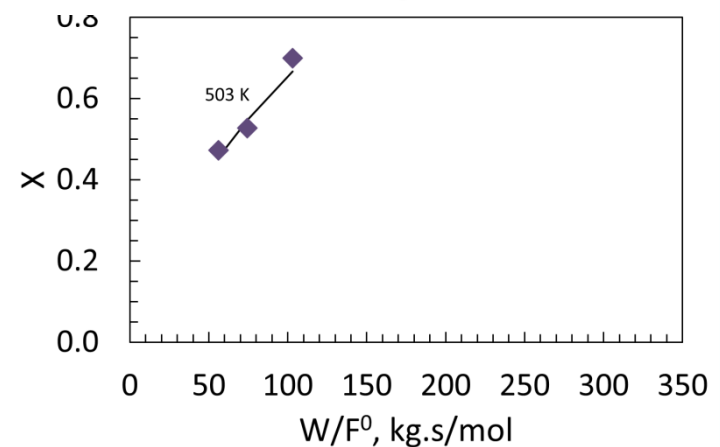
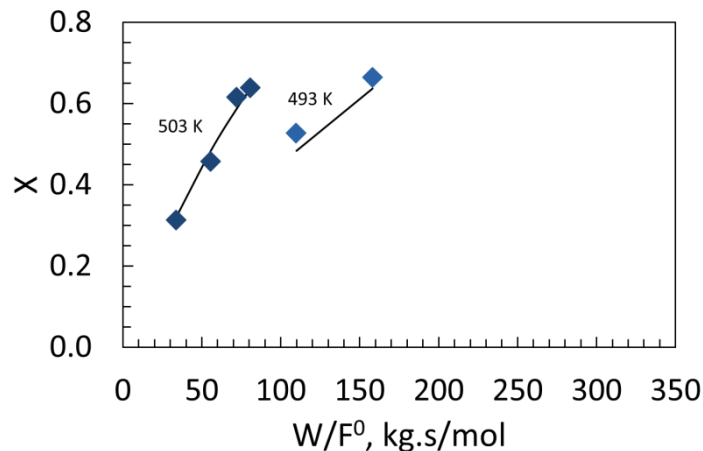
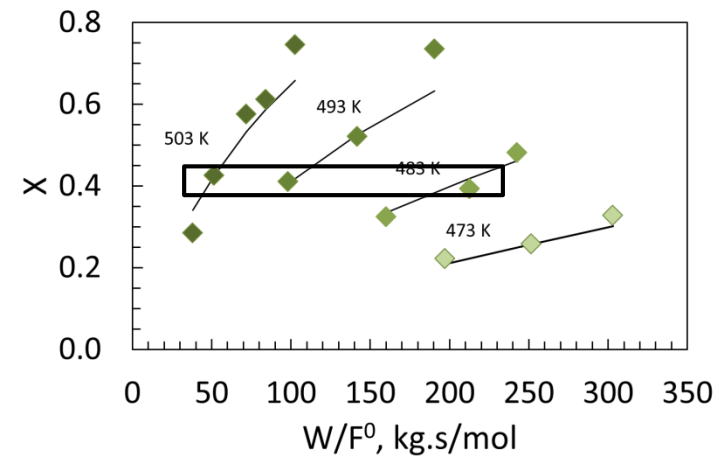
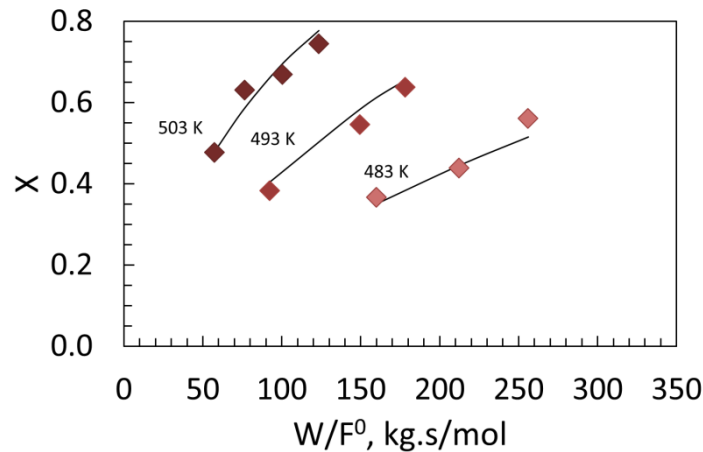
# kinetics & reaction network

- experimental study on Cu catalyst



# copper based catalysts

Benchmark	Cu1	Cu2	Cu3	Cu4
Cu-A	Cu-AB	Cu-B	Cu-C	0.9Cu-B



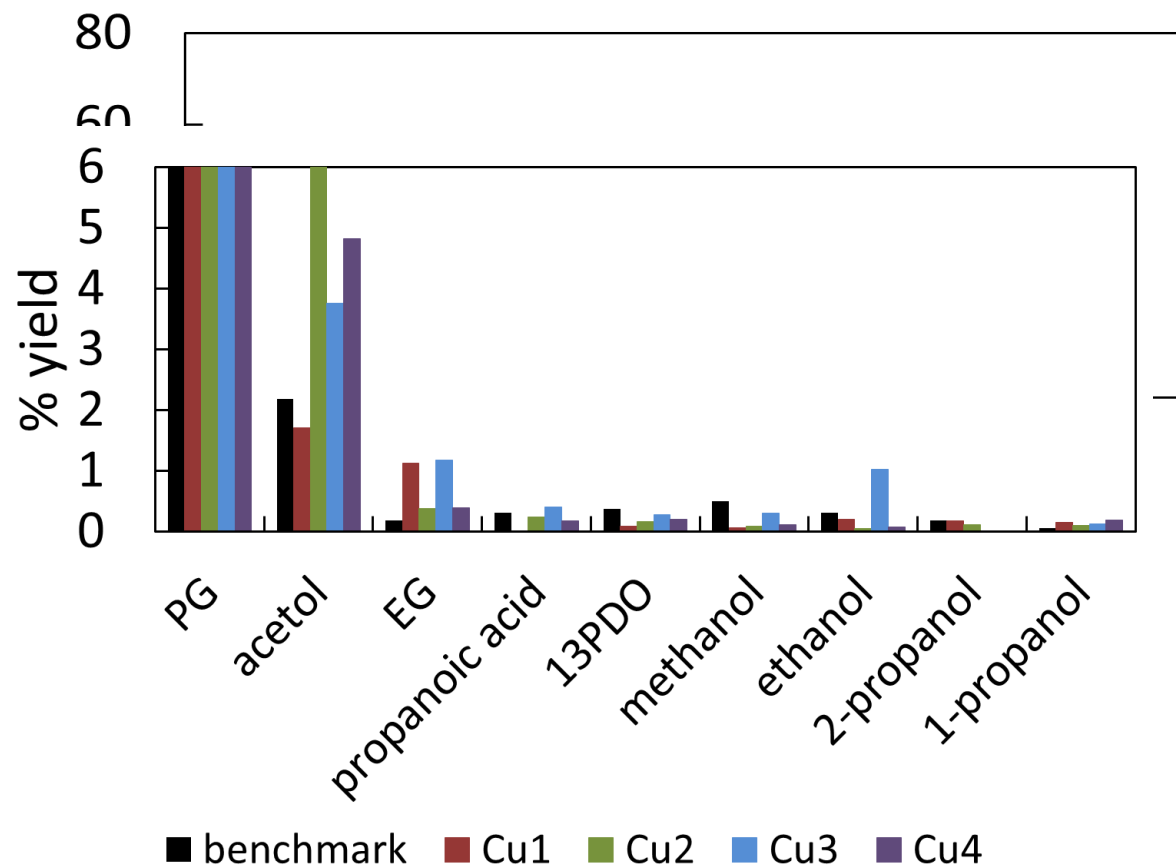
➤ Similar trends as benchmark for  $W/F^0$  &  $T$

# copper based catalysts

Benchmark	Cu1	Cu2	Cu3	Cu4
Cu-A	Cu-AB	Cu-B	Cu-C	0.9Cu-B

@ iso X

- PG yield
- Acetol yield
- Side-product yield

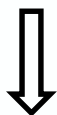


# copper based catalysts

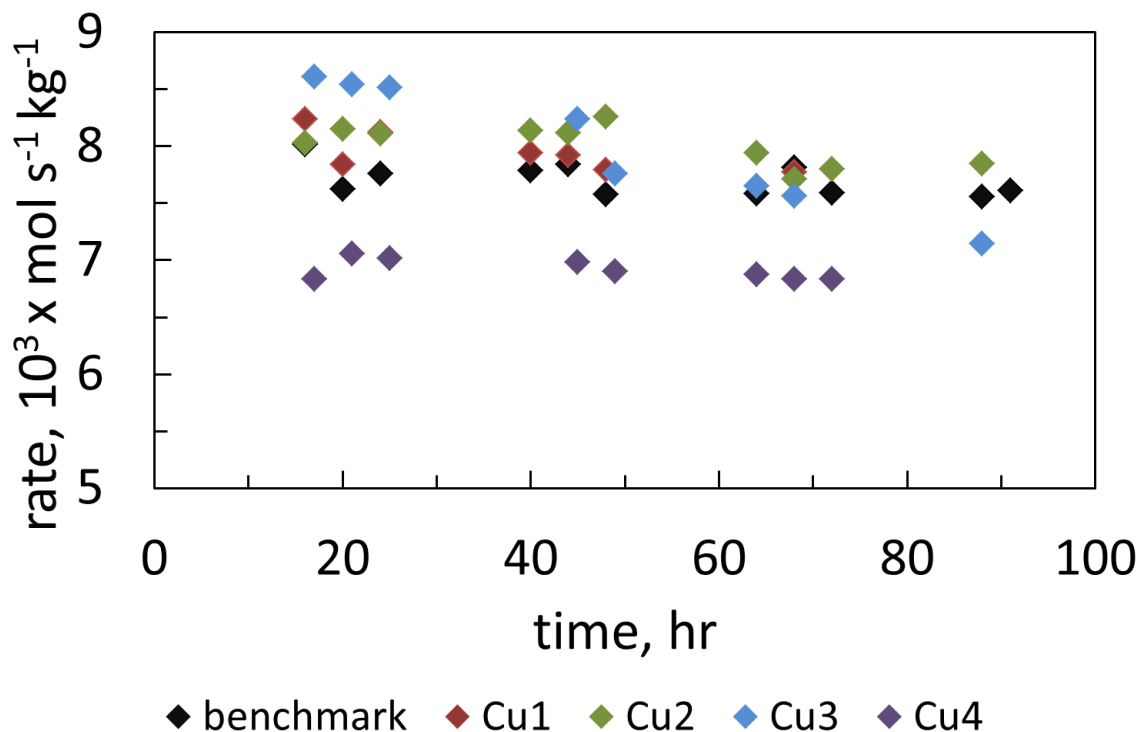
Benchmark	Cu1	Cu2	Cu3	Cu4
Cu-A	Cu-AB	Cu-B	Cu-C	0.9Cu-B

@identical operating conditions

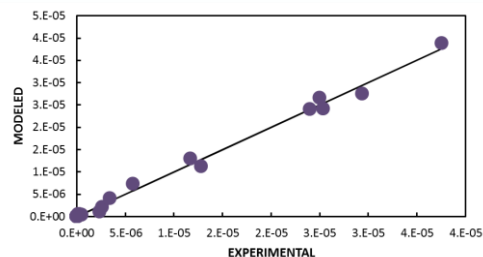
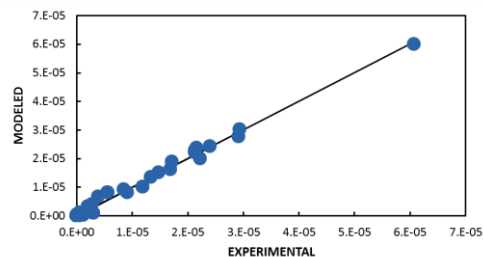
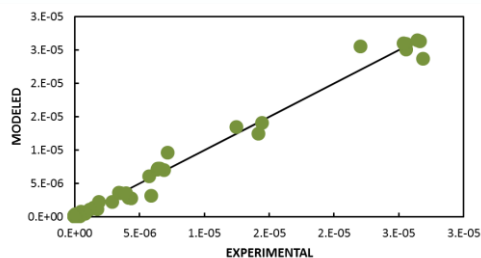
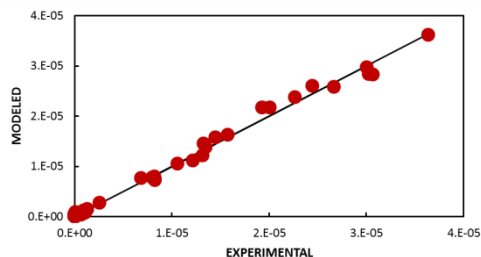
- differences activity
- differences stability



in-adequate metal  
support interaction



# model performance: catalyst descriptors



Rate Coeff	benchmark		Cu1	Cu2	Cu3	Cu4
	A	Ea				
k <sub>1</sub>	10 <sup>15</sup>	84.2				
k <sub>2</sub>	10 <sup>13</sup>	59.3				
k <sub>3</sub>	10 <sup>12</sup>	86.1				
k <sub>4</sub>	10 <sup>14</sup>	100.0				
k <sub>5</sub>	10 <sup>13</sup>	87.7				
k <sub>6</sub>	10 <sup>13</sup>	87.5				
k <sub>7</sub>	10 <sup>14</sup>	94.6				
k <sub>8</sub>	10 <sup>12</sup>	116.0				
Eq. const	ΔS <sup>0</sup>	−ΔH <sup>0</sup>				
K <sub>G</sub>	-168	65.70				
K <sub>A</sub>	-166	66.4	57.6±0.9	57.9±0.8	57.8±1.3	57.6±1.1
K <sub>PG</sub>	-143	48.1	53.4±0.3	54.2±0.4	52.8±0.3	54.1±0.4
K <sub>H</sub>	-136	55.8	62.5±0.8	59.7±0.6	64.0±0.6	60.8±0.8
K <sub>H2O</sub>	-154	47.3				
Eq. const		−ΔH <sup>0</sup>				
K <sub>AH</sub>	0	2.4				
Fvalue (F <sub>tab</sub> : 1.97)		1.8x10 <sup>3</sup>	2.0x10 <sup>3</sup>	3.8x10 <sup>3</sup>	2.3x10 <sup>3</sup>	

# conclusions

- glycerol hydrogenolysis has been studied on a series of supported Cu catalysts.
- differences in catalyst stability ascribed to differences in metal support interaction leading to sintering.
- bench catalyst derived model capable to reproducing data with all the Cu based catalysts.
- differences in selectivity can be ascribed to differences in hydrogen adsorption.

## acknowledgement

The Research leading to this results has received funding from

- IWT  
... the Institute for the Promotion of Innovation through Science and Technology in Flanders (IWT Vlaanderen)."
- i-CaD  
... the European Research Council under the European Union's Seventh Framework Programme (FP7/2007-2013) / ERC grant agreement n° 615456."



*Thank you*

